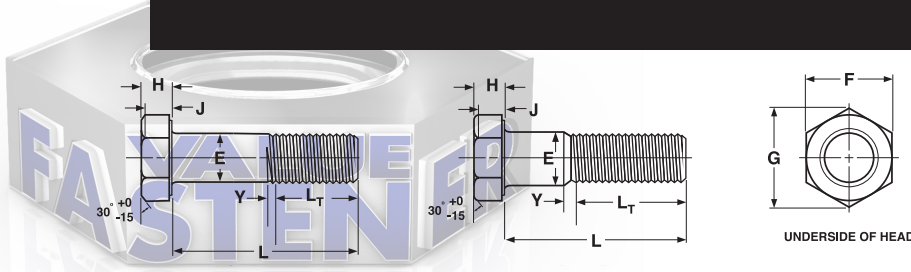


Cap Screws & Bolts

Heavy Hex Bolts

ASTM A193 Gr-B7
ASTM A307 Gr- A & B



HEAVY HEX BOLTS

ASME B18.2.1-
2010

Nominal Size or Basic Product Diameter		E		F			G		H			R		L _T	
		Body Diameter		Width Across Flats			Width Across Corners		Head Height			Radius of Fillet		Thread Length for Bolt Lengths	
														6 in. and shorter	Over 6 in.
		Max	Min	Basic	Max	Min	Max	Min	Basic	Max	Min	Max	Min	Basic	Basic
1/2	0.5000	0.515	0.482	7/8	0.875	0.850	1.010	0.969	11/32	0.364	0.302	0.03	0.01	1.250	1.500
5/8	0.6250	0.642	0.605	1-1/16	1.062	1.031	1.227	1.175	27/64	0.444	0.378	0.06	0.02	1.500	1.750
3/4	0.7500	0.768	0.729	1-1/4	1.250	1.212	1.443	1.383	1/2	0.524	0.455	0.06	0.02	1.750	2.000
7/8	0.8750	0.895	0.852	1-7/16	1.438	1.394	1.660	1.589	37/64	0.604	0.531	0.06	0.02	2.000	2.250
1	1.0000	1.022	0.976	1-5/8	1.625	1.575	1.876	1.796	43/64	0.700	0.591	0.09	0.03	2.250	2.500
1 1/8	1.1250	1.149	1.098	1-13/16	1.812	1.756	2.093	2.002	3/4	0.780	0.658	0.09	0.03	2.500	2.750
1 1/4	1.2500	1.277	1.223	2	2.000	1.938	2.309	2.209	27/32	0.876	0.749	0.09	0.03	2.750	3.000
1 3/8	1.3750	1.404	1.345	2-3/16	2.188	2.119	2.526	2.416	29/32	0.940	0.810	0.09	0.03	3.000	3.250
1 1/2	1.5000	1.531	1.470	2-3/8	2.375	2.300	2.742	2.622	1	1.036	0.902	0.09	0.03	3.250	3.500
1 3/4	1.7500	1.785	1.716	2-3/4	2.750	2.662	3.175	3.035	1-5/32	1.196	1.054	0.12	0.04	3.750	4.000
2	2.0000	2.039	1.964	3-1/8	3.125	3.025	3.608	3.449	1-11/32	1.388	1.175	0.12	0.04	4.250	4.500

Tolerance on Length	Nominal Screw Size	Nominal Screw Length									
		Up to 1 in., incl.		Over 1 in. to 2 1/2 in., incl.		Over 2 1/2 in. to 4 in., incl.		Over 4 in. to 6 in., incl.		Longer than 6 in.	
	1/4 to 3/8	+0.02	-0.03	+0.02	-0.04	+0.04	-0.06	+0.06	-0.10	+0.10	-0.18
	7/16 and 1/2	+0.02	-0.03	+0.04	-0.06	+0.06	-0.08	+0.08	-0.10	+0.12	-0.18
	9/16 to 3/4	+0.02	-0.03	+0.06	-0.08	+0.08	-0.10	+0.10	-0.10	+0.14	-0.18
	7/8 and 1			+0.08	-0.10	+0.10	-0.14	+0.12	-0.16	+0.16	-0.20
	1 1/8 to 1 1/2			+0.12	-0.12	+0.16	-0.16	+0.18	-0.18	+0.22	-0.22
	Over 1-1/2			+0.18	-0.18	+0.20	-0.20	+0.22	-0.22	+0.24	-0.24

Description	An externally threaded fastener with a six-sided head that is wider than that of a standard hex bolt.
Applications/ Advantages	Offers greater wrenching area than standard hex machine bolts for use in heavy duty industrial work.
Material	Bolts shall be made from a carbon steel which conforms to the following chemical composition requirements-- Grade A-- Phosphorus: 0.06% maximum; Sulfur: 0.15% maximum; Grade B-- Phosphorus: 0.04% maximum; Sulfur: 0.05% maximum Grade B7-- Carbon: 0.37-0.49%; Manganese: 0.65-1.10%; Phosphorus: 0.035% max; Sulfur: 0.040% max; Silicon: 0.15-0.35%; Chromium: 0.75-1.20%; Molybdenum: 0.15-0.25%
Hardness*	Bolts less than 3 times diameter in length: Grade A-- Rockwell B69 - 100; Grade B-- Rockwell B69 - 95; Bolts 3 times diameter and longer: Grade A-- Rockwell B100 maximum Grade B-- Rockwell B69 - 95 Grade B7-- Rockwell C 35 max
Tensile Strength	Grade A: 60,000 psi. minimum; Grade B: 60,000 - 100,000 psi.; Grade B7: 125,000 psi. min. (all diams thru 2 1/2 ")
Elongation in 4D	Grades A & B: 18% minimum; Grade B7: 16% minimum (all diams thru 4")
Plating	See Appendix-A for plating information.